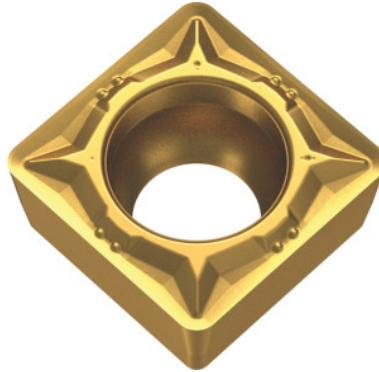


Garant

Indexable insert for turning SC.T 09T304, for medium machining, Grade: HB725-1

**Order data**

Order number	260762 HB725-1
GTIN	4062406765736
Item class	21G

Technical description

Tool material	Carbide
Number of changes/inserts	4
Main application	UNI
Chip breaker	UM1
Cutting speed v_c main application	50 - 250 m/min
Cutting conditions	slightly interrupted
ISO code indexable insert	SCMT 09T304
Grade	HB725-1
Feed f	0.05 - 0.5 mm/rev.
Tolerance	M
Finishing/roughing assignment	Finishing

Corner radius	0.4 mm
Cutting depth a_p	0.2 - 4 mm
Type of product	Indexable insert for turning